

CLAIMS

We claim:

1. A method for assembling a structure for transmitting the power of an engine comprising the steps of:

assembling a crankshaft, an intermediate shaft, and a main input shaft, and an output shaft between a left case and a right case so that they support both cases;

mounting a primary gear and a primary damper on the crankshaft;

mounting an intermediate shaft driven gear and an intermediate driving gear on the intermediate shaft;

mounting a clutch on the main input shaft; and

engaging the intermediate shaft driven gear with the primary gear of the crankshaft, and the intermediate shaft driving gear with the primary driven gear of the clutch.

2. The method for assembling a structure for transmitting the power of an engine according to claim 1, comprising the steps of:

fitting and spline-coupling the intermediate shaft driven gear on the intermediate shaft;

fitting a sub-gear on a boss of the intermediate shaft driven gear with a coil spring disposed on the side opposed to the sub-gear to support the coil spring between the intermediate shaft driven gear and the sub-gear;

fitting and spline-coupling the intermediate shaft driving gear on the intermediate shaft;

fitting a sub-gear on a boss of the intermediate shaft driving gear, and sandwiching a coil spring between the intermediate shaft driving gear and the sub-gear.